Technical Datasheet AWS 151 Rev.1





TITANIUM Gr. 5 / 6Al4V

Key Features

Excellent strength to weight ratio

Higher strength at ambient temperatures than Grades 1 and 2

Good creep resistance up to approx 300 °C (570 °F)

Outstanding resistance to corrosion in most natural and many industrial process environments

Approximately half the density of nickel alloys

IMPORTANT We will manufacture to your required mechanical properties.

key advantages to you, our customer



(.001" to .827")





Order 3m to 3t (10 ft to 6000 Lbs)



within 3 weeks



Delivery:

Technical support

TITANIUM Gr. 5 / 6AI4V available in:-

- Round wire
- Bars or lengths
- Flat wire
- Shaped wire
- Rope/Strand

Packaging

- Coils
- Spools

Bars or lengths

Manufacturing quality, delivering reliability | alloywire.com

Copyright © 2016 Alloy Wire International Ltd.

TITANIUM Gr. 5 / 6Al4V



Chemical Composition			Specifications	Key Features	Typical Applications
Element	Min %	Max %	AMS 4928	Excellent strength to weight ratio	Aerospace
N	-	0.05	ASTM B348 ASTM F136	 Higher strength at ambient temperatures than Grades 1 and 2 Good creep resistance up to approx. 300 °C (570 °F) Outstanding resistance to corrosion in most natural and many industrial process environments Approx. half the density of nickel alloys 	Jewellery Chemical Springs Bolts and various fasteners
С	-	0.10			
н	-	0.01	Designations		
Fe	-	0.40	W.Nr. 3.7165 W.Nr. 3.7164 UNS R56400 AWS 151		
0	-	0.20			
AI	5.50	6.75			
V	3.50	4.50			
Ti	BAL				

Density	4.42 g/cm ³	0.16 lb/in ³	
Melting Point	1650 °C	3000 °F	
Coefficient of Expansion	9.0 μm/m °C (20 – 100 °C)	5.0 x 10 ⁻⁶ in/in °F (70 – 212 °F)	
Modulus of Rigidity	40 – 44 kN/mm²	5800 – 6380 ksi	
Modulus of Elasticity	105 – 120 kN/mm²	15230 – 17405 ksi	

Heat Treatment of Finished Parts								
Condition on sumpliad by Allow Wine	Туре	Temperature			Cooling			
Condition as supplied by Alloy wire		°C	°F	lime (Hr)	Cooling			
Annealed	Stress Relieve	480	900	2	Air			
Spring Temper	Stress Relieve	250	480	0.5	Air			

Properties								
Condition	Approx. tensile stren	gth	Approx. operating temperature					
Condition	N/mm ²	ksi	°C	°F				
Annealed	950 – 1100	138 – 159	-200 to +400	-330 to +750				
Spring Temper	1100 – 1400	159 – 203	-200 to +400	-330 to +750				

The above tensile strength ranges are typical. If you require different please ask.

Narrowboat Way, Hurst Business Park, Brierley Hill, West Midlands, DY5 1UF, UK t +44 (0)1384 262022 e sales@alloywire.com w alloywire.com

