Technical Datasheet AWS 054 Rev.1





HASTELLOY C-276

Key Features

Excellent corrosion resistance in a wide range of corrosive media including, sulphur compounds and chloride ions

Excellent resistance to pitting, crevice corrosion and stress corrosion cracking

Withstands the corrosive effects of wet chlorine gas, hypochlorite and chlorine dioxide

Good for sea water applications

IMPORTANT We will manufacture to your required mechanical properties.

key advantages to you, our customer



(.001" to .827")





Order 3m to 3t (10 ft to 6000 Lbs)



UP C



Delivery:

within 3 weeks

HASTELLOY C-276 available in:-

- Round wire
- Bars or lengths
- Flat wire
- Shaped wire
- Rope/Strand

Packaging

- Coils
- Spools
- Bars or lengths

Trade name of Haynes International.

Manufacturing quality, delivering reliability | alloywire.com

Copyright © 2016 Alloy Wire International Ltd.

Technical Datasheet AWS 054 Rev.1 HASTELLOY C-276



Chemical Composition			Specifications	Key Features	Typical Applications		
Element	Min %	Max %	ASTM B574 ASTM B575 ASTM B619 ISO 15156-3 (NACE MR 0175)	Excellent corrosion resistance in a wide range of corrosive media including, sulphur compounds and chloride ions Excellent resistance to pitting, crevice corrosion and stress corrosion cracking Withstands the corrosive effects of wet chlorine gas, hypochlorite and chlorine dioxide Good for sea water applications	Chlorination systems Nuclear fuel reprocessing Pickling systems Chemical processing Marine industries		
Mo Cr	15.00 14.50	17.00 16.50					
Fe W	4.00 3.00	7.00 4.50	Designations				
Co C	-	2.50 0.010	W.Nr. 2.4819 UNS N10276 AWS 054				
Si	-	0.08					
Mn V	-	1.00 0.35					
P	-	0.04					
S Ni	- В/	0.03 AL					

Density	8.89 g/cm ³	0.321 lb/in ³	
Melting Point	1370 °C	2500 °F	
Coefficient of Expansion	11.2 μm/m °C (20 – 100°C) 6.2 x 10 ⁻⁶ in/in °F (70 – 212 °F)		
Modulus of Rigidity	78.6 kN/mm²	11400 ksi	
Modulus of Elasticity	205.5 kN/mm ²	29806 ksi	

Heat Treatment of Finished Parts							
Condition of sumplied by Alley Wire	Туре	Temperature		Time (UI)	Cooling		
Condition as supplied by Alloy Wire		°C	°F	Time (Hr)	Cooling		
Annealed or Spring Temper	Stress Relieve	400 – 450	750 – 840	2	Air		

Properties							
Condition	Approx. tensile stren	gth	Approx. operating temperature				
Condition	N/mm²	ksi	°C	°F			
Annealed	850 – 1050	123 – 152	-200 to +400	-330 to +750			
Spring Temper	1300 – 1600	189 – 232	-200 to +400	-330 to +750			

The above tensile strength ranges are typical. If you require different please ask.

